

WHAT IS CLAIMED IS:

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1. A process for producing a semiconductor substrate comprising steps of:  
forming a nonporous monocrystalline semiconductor layer  
5 on a porous layer of a first substrate having the porous layer;  
bonding the nonporous monocrystalline layer onto a second substrate;  
separating the bonded substrates at the porous layer;  
10 removing the porous layer on the second substrate; and  
removing the porous layer constituting the first substrate.

2. A process for producing a semiconductor substrate, comprising steps of:  
15 forming a nonporous monocrystalline semiconductor layer on a porous layer of a first substrate having the porous layer;  
bonding the nonporous monocrystalline layer onto a  
20 second substrate with interposition of an insulative layer;  
separating the bonded substrates at the porous layer;  
removing the porous layer on the second substrate; and  
removing the porous layer constituting the first  
25 substrate.

3. The process according to claim 1 or 2,

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wherein the porous layer is formed from silicon.

4. The process according to claim 1 or 2,  
wherein on the separated first substrate, after removal  
5 of the porous layer therefrom, a new porous layer is  
formed, and is employed repeatedly as the first  
substrate in the forming step of the nonporous  
monocrystalline semiconductor layer and subsequent  
steps.

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5. The process according to claim 1 or 2,  
wherein the nonporous crystalline semiconductor layer  
is an Si layer.

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6. The process according to claim 1 or 2,  
wherein the nonporous crystalline semiconductor layer  
is a compound semiconductor layer.

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7. The process according to claim 1 or 2,  
wherein the first substrate is constituted from Si.

8. The process according to claim 1 or 2,  
wherein the second substrate is light-transmissive.

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9. The process according to claim 1 or 2,  
wherein the step of removing the porous layer is  
conducted by etching.

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10. The process according to claim 1 or 2,  
wherein the step of removing the porous layer is  
conducted by selective grinding of the porous layer by  
employing the nonporous monocrystalline semiconductor  
5 layer as a stopper.

11. The process according to claim 1 or 2,  
wherein the step of separating the bonded substrates at  
the porous layer is conducted by at least one of  
10 methods of application of a compression force to the  
substrate in a direction perpendicular to the bonding  
face of the substrate, application of a pulling force  
to the substrate in a direction perpendicular to the  
bonding face of the substrate, and application of a  
15 shear stress to the bonding face.

12. The process according to claim 2, wherein  
the insulative layer is formed on at least one of the  
nonporous monocrystalline layer and the surface of the  
20 second substrate.

13. The process according to claim 12,  
wherein the insulative layer is selected from thermal  
oxidation films, deposited  $\text{SiO}_2$  films, and deposited  
25  $\text{Si}_3\text{N}_4$  films.

14. The process according to claim 1 or 2,

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wherein the step of bonding is conducted one or combination of anode coupling, compression, and heat treatment.

5           15.    The process according to claim 1 or 2,  
wherein the porous layer is formed by anodization.

10           16.    The process according to claim 1 or 2,  
wherein the anodization is conducted in an HF solution.

15           17.    The process according to claim 1 or 2,  
wherein the step of separating the substrates at the  
porous layer is conducted by application of a wave  
energy.

20           18.    The process according to claim 1 or 2,  
wherein the step of separating the substrates at the  
porous layer is conducted by inserting a separation  
member from an edge face of the porous layer thereinto.

25           19     The process according to claim 1 or 2,  
wherein the step of separating the substrates at the  
porous layer is conducted by expansion energy of a  
material impregnated into the porous layer.

            20.    The process according to claim 1 or 2,  
wherein the step of separating the substrates at the

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porous layer is conducted by selective etching at the edge face of the wafer.

21. The process according to claim 1 or 2,  
5 wherein the porosity of the porous layer ranges from 10 to 80 %.

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